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- (54) METHOD FOR PRODUCING CORROSION-RESISTANT RARE EARTH BASED PERMANENT MAGNET, CORROSION-RESISTANT RARE EARTH BASED PERMANENT MAGNET, DIP SPIN COATING METHOD FOR WORK PIECE, AND METHOD FOR FORMING COATING FILM ON WORK PIECE
- The objectives of the present invention are to (57)provide a stable and simple method for producing a rare earth metal-based permanent magnet having on the surface thereof a corrosion-resistant film containing fine zinc particles dispersed therein, a corrosion-resistant rare earth metal-based permanent magnet produced by the method, a dip spin coating method being suitable for forming a coating film on thin type work pieces having various shapes, and a method for forming a coating film on a work piece. A method for producing a corrosionresistant rare earth metal-based permanent magnet of the present invention, characterized in that it comprises providing an aqueous treating fluid, which contains a hydrolysis polymerization product of alkyl silicate and fine zinc particles having an average particle diameter of 1 µm to 50 µm and has a pH value of 6 to 8 and a viscosity of 1000 cP or less, applying the fluid on the surface of a rare earth metal-based permanent magnet, and subjecting the resultant magnet to a heat treatment at 250°C to 400°C, to thereby form a corrosion-resistant film containing fine zinc particles dispersed therein.

Fig. 1

